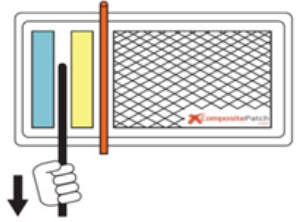




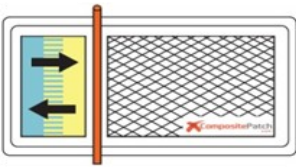
PREPARE THE SURFACE

Clean, degrease and sand if needed the surface to repair

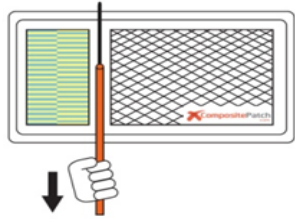
1



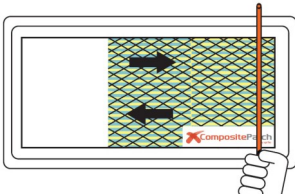
**REMOVE CLIP N°1
MIX UNTIL COLOR IS
HOMOGENEOUS**



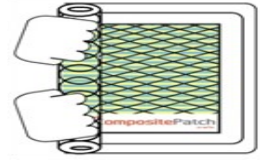
2



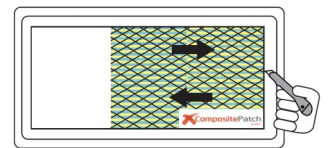
**REMOVE CLIP N°2
& USE IT TO SPREAD THE
RESIN ALL OVER THE
FIBRE**



3



**ROLL THE PATCH ON IT-
SELF AND APPLY PREAS-
SURE WITH THE HANDS**

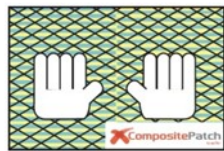


CUT & OPEN THE PLASTIC

Tip:
Warm up the
patch if the
outside tem-
perature is
under 14° C
to make the
mixing and
spreading of
the resin
easier.

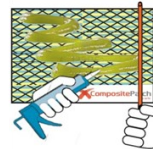
Any heat
source is fine:
hot water,
body
warmth...

ABOVE WATER

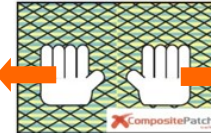


APPLY

UNDER WATER

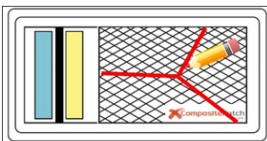


**SPREAD BON-
DING ADHESIVE**



**APPLY adhesive
side on substract**

Apply force on the
patch from the
middle to the
perimeter to re-
move effectively
the film of water
between the sub-
tract and the
patch.



Your repair has a complex shape? Not a problem, you can cut the patch to adjust to any size & shape. Measure the repair area or make a template, draw the shape on the patch with a permanent marker before mixing, so you will see where to cut.

CONSEJOS para el ACABADO:



To obtain smooth & glossy surface, leave the upper plastic while the patch hardens



Should you need to laminate over the repair, or bond on it, you can use a peel ply fabric. If not, sand before laminating or bonding over the hardened composite patch before any other operation.

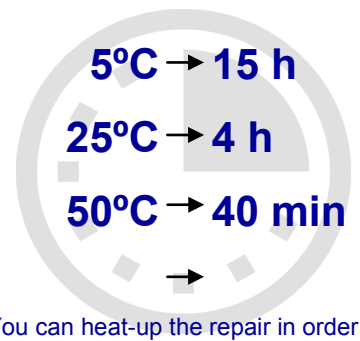
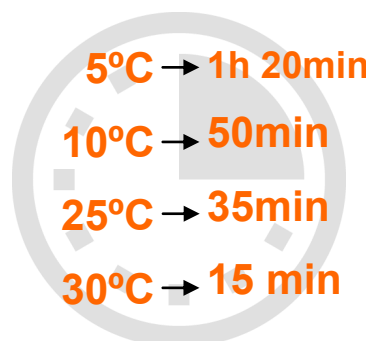


Repairs done with composite patch may be sanded and then painted with any commercially available paints and topcoats

TIMING FOR YOUR REPAIR depends on the temperature:

Once the resin & hardener are mixed, how long do I have to apply it?

Once applied, after how long will it be hard?



You can heat-up the repair in order to speed the hardening. As the resin is not sensitive to water you can even pour boiling water on it